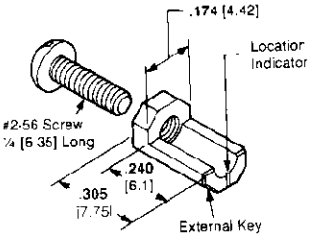
Keying Hardware

External Keys

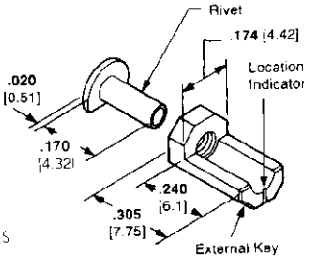
Receptacle Key
For use with Receptacles

Kit No. 530341-3
Kit includes 2 each of the following:
Keys, passivated stainless steel
AMP Part No. 530341-1
Military Part No. M55302/31-04
Screws, #2-56 .250 [6.35] long



Pin Header Key
For use with 2-row Straddle Mount Pin Headers

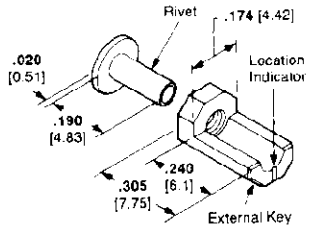
Kit No. 530341-4[1]
Kit includes 2 each of the following:
Keys, passivated stainless steel
AMP Part No. 530341-1
Military Part No. M55302/31-04
Rivets, nickel plated brass
AMP Part No. 530347-1
Military Part No. M55302/31-05



Pin Header Key
For use with 2-row Right Angle Pin Headers

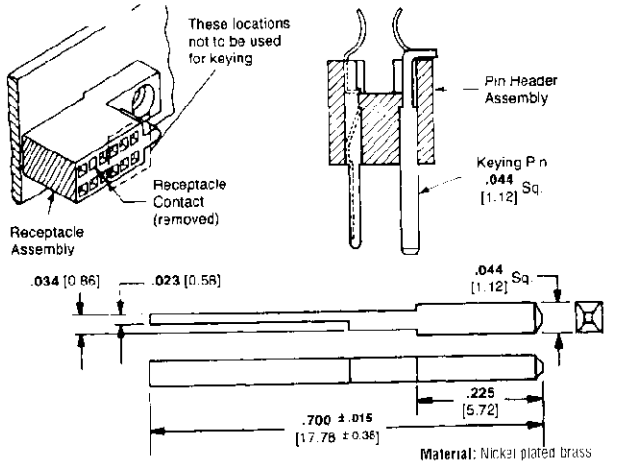
Kit No. 530341-5[1]
Kit includes 2 each of the following:
Keys, passivated stainless steel
AMP Part No. 530341-1
Military Part No. M55302/31-04
Rivets, nickel plated brass
AMP Part No. 530347-3
Military Part No. M55302/31-10

[1] Rivet Crimping Tools
2-Row Pin Headers – Tool Part No. 91117-1
(See instruction sheet 408-7803)



Solid Keying Pin

Solid keying pins are for use on connectors when external keying is not used or on external keyed assemblies when more than 64 keying positions are required. Solid keying pins are not to be installed in the three dual positions at each end of the connector.



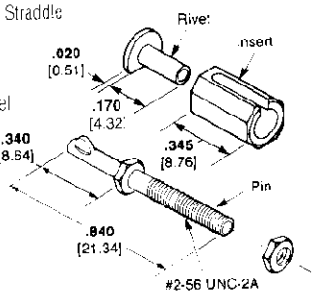
Material: Nickel plated brass
AMP Part No. 530328-2
Military Part No. M55302/31-03

Assembly Instructions:
1. Remove pin and receptacle from dielectric keying positions.
2. Insert keying pin in pin header, secure by bending head of pin over outside edge of housing, and trim excess material.

Guide Keys

Guide Keying Pin and Insert
For use with 2-row Receptacles and 2-row Straddle Mount Pin Headers

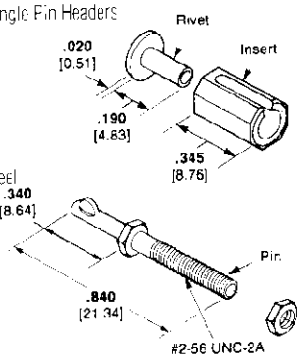
Kit No. 531715-1[1]
Kit includes 2 each of the following:
Guide keying pin, passivated stainless steel
Part No. 531713-1
Nut, #2-56
Part No. 23174-1
Guide keying insert, passivated stainless steel
Part No. 531714-1
Rivet, nickel plated brass
Part No. 530347-3



Guide Keying Pin and Insert
For use with 2-row Receptacles and Right Angle Pin Headers

Kit No. 531715-2[1]
Kit includes 2 each of the following:
Guide keying pin, passivated stainless steel
Part No. 531713-1
Nut, #2-56
Part No. 23174-1
Guide keying insert, passivated stainless steel
Part No. 531714-1
Rivet, nickel plated brass
Part No. 530347-3

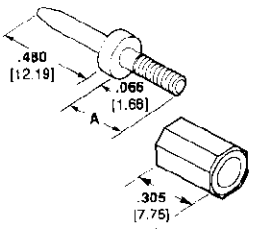
[1] Rivet Crimping Tools
2-Row Pin Headers – Tool Part No. 91117-1
(See instruction sheet 408-7803)



Guide Pin/Insert

Guide Pin
Passivated stainless steel

A	Part No.
.400 10.16	530345-1
.680 17.27	—
.750 19.05	530345-3

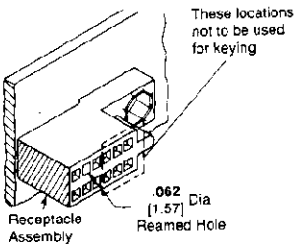


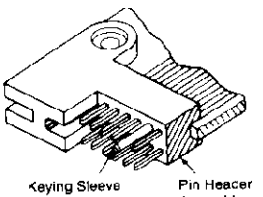
Guide Insert
Passivated stainless steel
Part No. 530346-1
(Consult AMP Incorporated for mounting recommendations)

Keying Sleeve

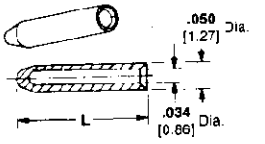
Keying sleeves, like solid keying pins, are used as an alternative to external keys or when additional keying is required. When the keying sleeve is used on the pin header, the contact must be removed from the receptacle assembly and the cavity reamed to .062 [1.57] diameter.

Material: Nickel plated brass





L	MIL-Part No. M55302/	AMP Part No.
.305 7.75	31-01	583254-3
.250 6.35	31-02	583254-4



For drawings, technical data or samples, contact your AMP sales engineer or call the AMP Product Information Center 1-800-522-6752.
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.
Specifications subject to change. Consult AMP Incorporated for latest specifications.