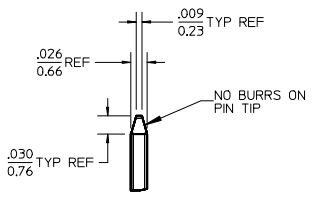
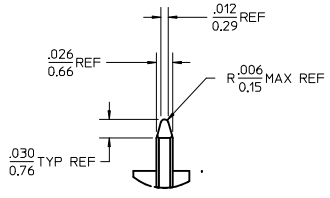
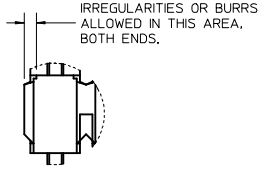
CKT	DIM A	DIM B
2	.100/2.54	.200/5.08
3	.200/5.08	.300/7.62
4	.300/7.62	.400/10.16
5	.400/10.16	.500/12.70
6	.500/12.70	.600/15.24
7	.600/15.24	.700/17.78
8	.700/17.78	.800/20.32
9	.800/20.32	.900/22.86
10	.900/22.86	1.000/25.40
11	1.000/25.40	1.100/27.94
12	1.100/27.94	1.200/30.48
13	1.200/30.48	1.300/33.02
14	1.300/33.02	1.400/35.56
15	1.400/35.56	1.500/38.10
16	1.500/38.10	1.600/40.64
17	1.600/40.64	1.700/43.18
18	1.700/43.18	1.800/45.72
19	1.800/45.72	1.900/48.26
20	1.900/48.26	2.000/50.80
21	2.000/50.80	2.100/53.34
22	2.100/53.34	2.200/55.88
23	2.200/55.88	2.300/58.42
24	2.300/58.42	2.400/60.96
25	2.400/60.96	2.500/63.50
26	2.500/63.50	2.600/66.04
27	2.600/66.04	2.700/68.58
28	2.700/68.58	2.800/71.12
29	2.800/71.12	2.900/73.66
30	2.900/73.66	3.000/76.20
31	3.000/76.20	3.100/78.74
32	3.100/78.74	3.200/81.28
33	3.200/81.28	3.300/83.82
34	3.300/83.82	3.400/86.36
35	3.400/86.36	3.500/88.90
36	3.500/88.90	3.600/91.44



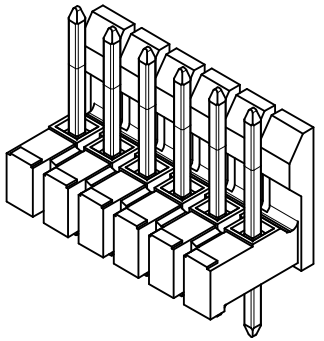
DETAIL X
SCALE 5:1
SEE NOTE 10

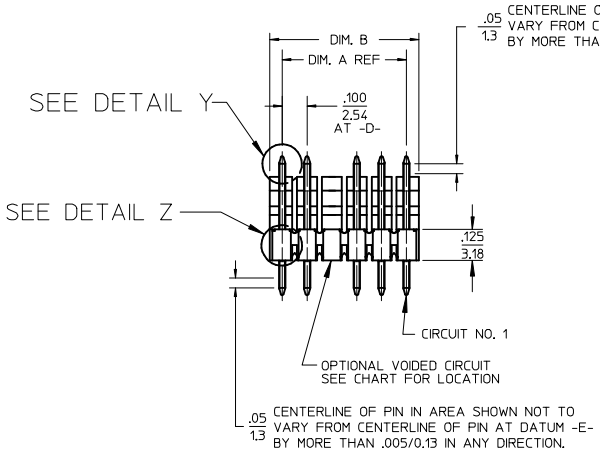


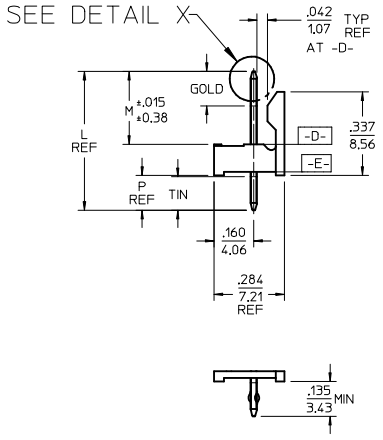
DETAIL Y
SCALE 5:1
SEE NOTE 10



DETAIL Z
SCALE 5:1

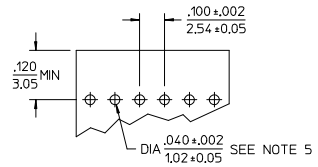




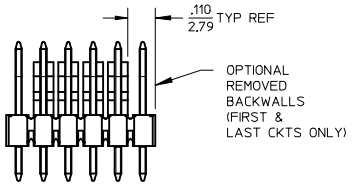


KINKED PIN OPTION
SEE NOTE 5

NOTES:
1. MATERIAL: GLASS FILLED NYLON, 94V-0, COLOR: BLACK
2. FINISH:
   (154) OVERALL TIN: .000100/0.00254 MIN. OVER .000050/0.00127 MIN NICKEL.
   (208) SELECT GOLD: .000015/0.00038 MIN. SELECT TIN: .000100/0.00254 MIN. OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.
   (228) SELECT GOLD: .000030/0.00076 MIN. SELECT TIN: .000100/0.00254 MIN. OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.
3. PRODUCT SPECIFICATION PS 10-07.
4. PACKAGING INFORMATION: SEE TABLES
5. KINK PIN OPTION NOT RECOMMENDED FOR 2 CIRCUIT PARTS. HOLE SIZE MAY NEED TO BE ADJUSTED ON 2 CIRCUIT PARTS WITH KINK OPTION FOR PROPER INSERTION INTO THE PCB. SEE SMES-42003 FOR ADDITIONAL INFORMATION ON KINK PIN DIRECTION AND PLACEMENT.
6. HEADERS ARE NOT STACKABLE ON .100/2.54 CENTERS.
7. SOLDERABILITY PER SMES-152.
8. PIN PUSH OUT FORCE: 3 LBS. MIN.
9. PARTS CONFORM TO CLASS 'B' REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
10. PIN TIP DIMENSIONS ARE SHOWN FOR REFERENCE ONLY. DIMENSIONS APPLY PRIOR TO PLATING OR ASSEMBLY.
11. FIRST AND LAST CIRCUIT BACKWALLS MUST BE REMOVED WHEN MATING TO A PART WITH POLARIZING RIBS.
12. TEXT ON PART IS FOR REFERENCE ONLY. TEXT AND TEXT LOCATION MAY VARY DEPENDING ON PART NUMBER AND/OR TOOL.



RECOMMENDED PC BOARD LAYOUT



REMOVED BACKWALLS OPTION
SEE NOTE 11

2-*	K4
1	K6
SHT	REV

NOTE 12 ADDED 2017/07/28
EC NO: UCP2017-2793 2017/06/29
DRWN: GES
CH'KD:
APPR: SHWARG
DESCRIPTION
REV: K6

QUALITY SYMBOLS
F_A=0
F_C=0
F_P=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.36	± ---
0 PLACE	±	±

ANGULAR ±1/2°
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: IN/MM
SCALE: 2:1
DESIGN UNITS: INCH
THIRD ANGLE PROJECTION

DRAWN BY	JSCHAFER
DATE	2004/03/18
CHECKED BY	KSAMIEC
DATE	2004/03/18
APPROVED BY	MARGULIS
DATE	2004/03/18
MATERIAL NO.	SEE CHART

TITLE: .100 FRICTION LOCK BREAKAWAY HEADER ASSY

molex

DOCUMENT NO.: SD-42227-001
SHEET NO.: 1 OF *

SIZE: B

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