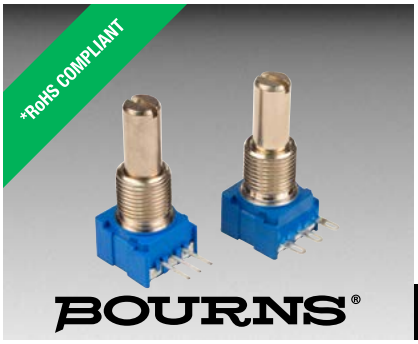


Features

- RoHS compliant*
- Conductive plastic or cermet
- Linear and audio tapers
- PC board and bushing mount
- Gangable
- Metal bushing and shaft
- Sealed for board washing

BOURNS® PRO AUDIO

51/53 – Sealed 1/2 ˝ (12.5 mm) Square Control

Electrical Characteristics[1]	Conductive Plastic	Cermet
Standard Resistance Range		
Linear	1 K ohms to 1 megohm	150 ohms to 1 megohm
Audio	1 K ohms to 1 megohm	1 K ohms to 1 megohm
Total Resistance Tolerance		
Linear Tapers	±10 % or ±20 %	±10 % or ±5 %
Audio Tapers	±10 % or ±20 %	±10 %
Independent Linearity	±5 %	±5 %
Absolute Minimum Resistance	2 ohms maximum	2 ohms maximum
Effective Electrical Angle	270 ° ±5 °	270 ° ±5 °
Contact Resistance Variation	2 %	2 %
Dielectric Withstanding Voltage (MIL-STD-202 – Method 301)		
Sea Level	1,500 VAC minimum	1,500 VAC minimum
70,000	500 VAC minimum	500 VAC minimum
Insulation Resistance	1,000 megohms minimum	1,000 megohms minimum
Power Rating At 70 °C (Derate To 0 At 125 °C) (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)		
Linear Tapers	0.5 watt	1.0 watt
Audio Tapers	0.25 watt	0.5 watt
Theoretical Resolution	Essentially infinite	Essentially infinite

Environmental Characteristics[1]		
Operating Temperature Range	+1 °C to +125 °C	+1 °C to +125 °C
Storage Temperature Range	-55 °C to +125 °C	-55 °C to +125 °C
Temperature Coefficient Over Storage Temperature Range	±1,000 ppm/°C	±150 ppm/°C
Vibration (Single Section)	15 G	15 G
Total Resistance Shift	±2 % maximum	±2 % maximum
Voltage Ratio Shift	±5 % maximum	±5 % maximum
Shock (Single Section)	30 G	30 G
Total Resistance Shift	+2 % maximum	±2 % maximum
Voltage Ratio Shift	±5 % maximum	±5 % maximum
Load Life	1,000 hours	1,000 hours
Total Resistance Shift	±10 % TRS maximum	±5 % TRS maximum
Rotational Life (No Load)	50,000 cycles	25,000 cycles
Total Resistance Shift	±10 % TRS maximum	±10 % TRS maximum
Contact Resistance Variation @ 25,000 Cycles	±2 %	±4 %
Moisture Resistance (MIL-STD-202, Method 103, Condition B)		
Total Resistance Shift	±10 % TRS	±5 % TRS
IP Rating		
Entire Unit	IP64	IP64
Shaft/Bushing	IP65	IP65

Mechanical Characteristics

Stop Strength	56 N-cm (5 lb.-in.)
Mechanical Angle	290 ° ±5 °
Torque	
Starting (Dual Sections)	+0.35 N-cm (+0.5 oz.-in.) maximum
Running (Single Section)	0.15 to 1.4 N-cm (0.2 to 2.0 oz.-in.)
Running (Dual Section)	0.35 to 1.8 N-cm (0.5 to 2.5 oz.-in.)
Detent (Single Section)	1.94 N-cm (2.75 oz.-in.) minimum
Mounting (Torque on Bushing)	1.7 to 2.0 N-m (15 to 18 lb.-in.) maximum
Weight (Single Section)	5.5 grams
(Additional Section)	3.0 grams
Terminals	PC pin or solder lug
Soldering Condition	Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025 ˝ wire diameter. Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux. Part can be wave soldered at 260 °C (500 °F) for 5 seconds, no wash process with no clean flux.
Marking	Manufacturer's trademark, part number and date code
Ganging (Multiple Section Potentiometer)	2 sections maximum**
Hardware	One lockwasher and one mounting nut is shipped with each potentiometer (Bushing A: H-37-2 & H-38-2; Bushing C: H-37-1 & H-38-1; Bushing R: H-37-4 & H-38-9; Bushing S: H-37-1 & H-38-14; Bushing U: H-37-3 & H-38-8)

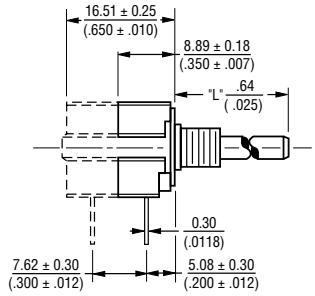
[1]Electrical specifications tested at 200 RPM, at room ambient: +25 °C nominal.
** Additional sections available on special request with higher minimum order quantities.

WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.
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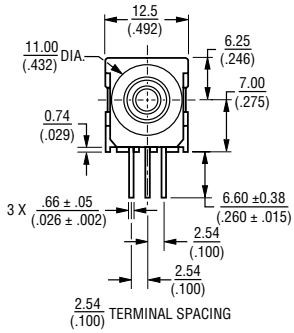
Product Dimensions

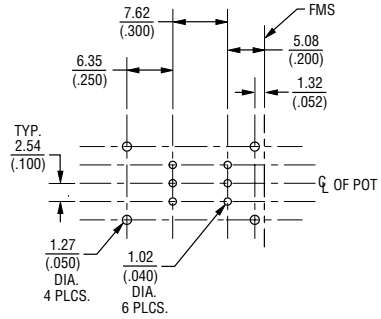
PACKAGE DIMENSIONS



(SINGLE AND DUAL MODULE SHOWN)

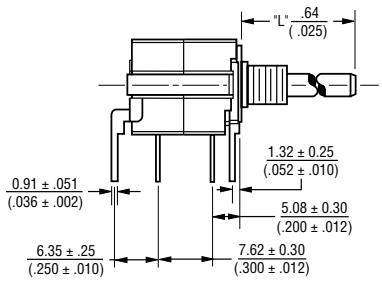
MODEL 51

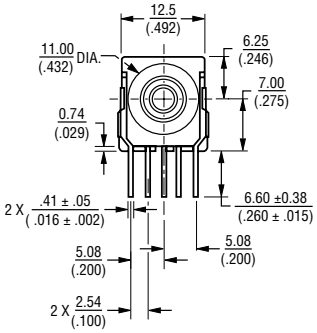




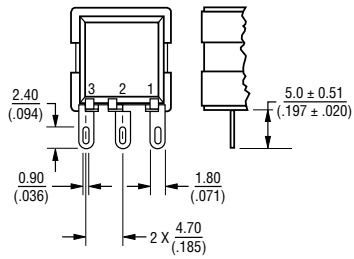
(DOUBLE MODULE FRONT AND REAR BRACKET SHOWN)

PACKAGE DIMENSIONS PCB MOUNTING BRACKET

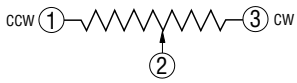




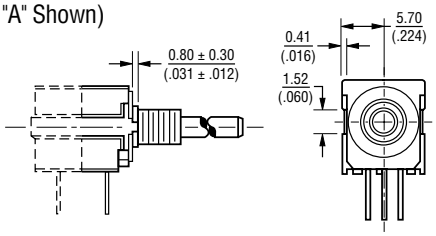
SOLDER LUG TERMINALS MODEL 53



ELECTRICAL SCHEMATIC

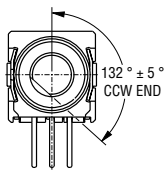


ANTI-ROTATION LUG (Style "A" Shown)

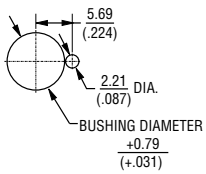


DIMENSIONS: MM / (INCHES)

SHAFT FLAT ORIENTATION



SUGGESTED PANEL LAYOUT

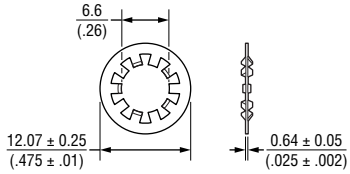


FOR TOLERANCES SHOWN: .XX = ± .25 (.010)
.XXX = ± .13 (.005)
SHAFT DIMENSIONS ± .80 (1/32)

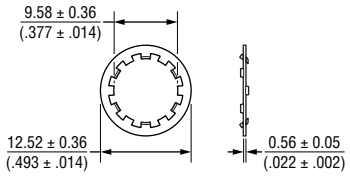
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Hardware

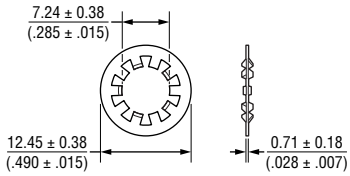
LOCKWASHER H-37-1



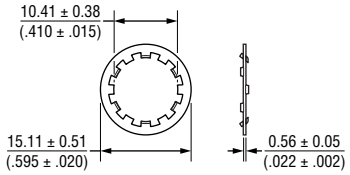
LOCKWASHER H-37-2



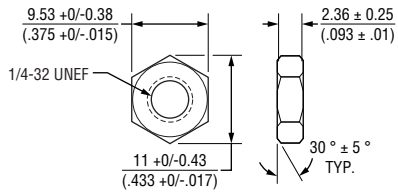
LOCKWASHER H-37-3



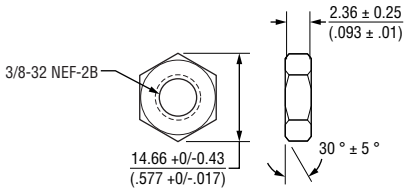
LOCKWASHER H-37-4



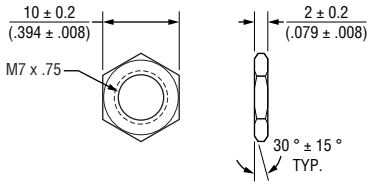
NUT H-38-1



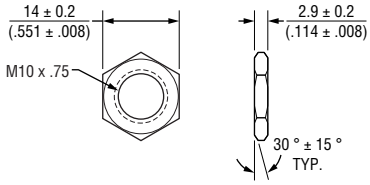
NUT H-38-2



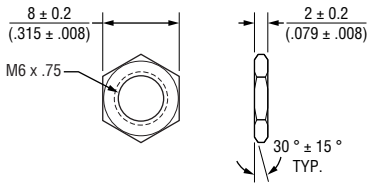
NUT H-38-8



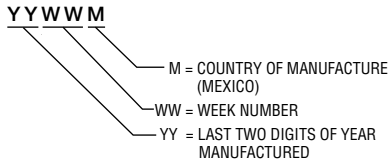
NUT H-38-9



NUT H-38-14



Date Code Description



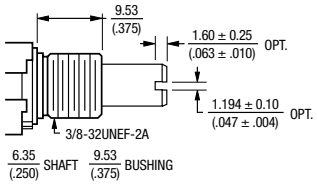
Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com
EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com
The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com
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51/53 – Sealed 1/2 ˝ (12.5 mm) Square Control

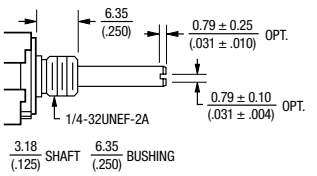
BOURNS®

Shaft/Bushing Styles



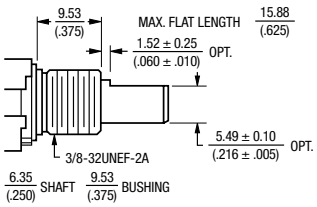
A Style Bushing

STD. LENGTH 'L'	
.500	(12.7)
.625	(15.88)
.750	(19.05)
.875	(22.23)
1.000	(25.4)



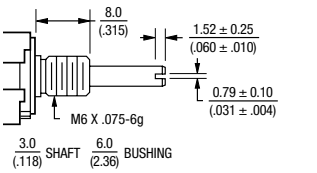
C Style Bushing

STD. LENGTH 'L'	
.375	(9.53)
.500	(12.7)
.625	(15.88)
.750	(19.05)
.875	(22.23)
1.000	(25.4)



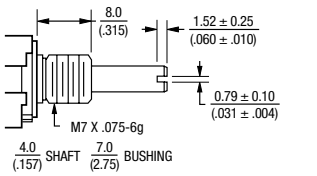
A Style Bushing - Flatted Shaft

STD. LENGTH 'L'	
.625	(15.88)
.750	(19.05)
.875	(22.23)
1.000	(25.4)



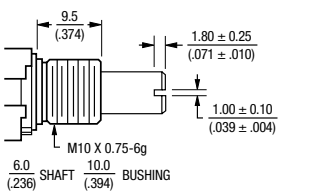
S Style Bushing

STD. LENGTH 'L'	
.630	(16.0)
.866	(22.0)
.984	(25.0)



U Style Bushing

STD. LENGTH 'L'	
.630	(16.0)
.866	(22.0)
.984	(25.0)



R Style Bushing

STD. LENGTH 'L'	
.630	(16.0)
.866	(22.0)
.984	(25.0)

DIMENSIONS: MM / (INCHES)

How To Order

51	A	A	D	-	B	28	-	A	15	/	A15	L

Part number for multiple section potentiometers must have a taper and resistance value for each section.

RoHS IDENTIFIER

L	**Compliant**

MOUNTING BRACKET/ ANTI-ROTATION LUG

Code	Description
A	**AR Lug 90 °CW**
D	**No AR Lug or Bracket**
L	Front Bracket
M	Rear Bracket
N	Front and Rear Bracket

 # SECTIONS/DETENTS

Code	Description
A	**Single No Detent**
B	Double No Detent
E	Single w/Center Detent
F	Double w/Center Detent

BUSHING CONFIGURATION

Code	Description
A	**3/8 ” D x 3/8 ” L**
C	**1/4 ” D x 1/4 ” L**
R	**10 mm D x 9.5 mm L**
S	**6 mm D x 8 mm L**
U	**7 mm D x 8 mm L**

MODEL

Code	Description
51	**PC Pins (.100 ” centers)**
53	**Solder Lugs**

ELEMENT TAPER TYPE/TOLERANCE / **RESISTANCE (CODE) VALUE IN OHMS**

Code	Description		
(A)	**Linear Cermet ±10 %**	(28) — 150	(14) — 7.5 K
(H)	Linear Cermet ±5 %	(06) — 200	**(15) — 10 K**
		(07) — 250	(30) — 15 K
		(08) — 500	(16) — 20 K
		(09) — 750	(17) — 25 K
		(10) — 1 K	**(18) — 50 K**
		(29) — 1.5 K	(19) — 75 K
		(11) — 2 K	**(20) — 100 K**
		(12) — 2.5 K	(23) — 500 K
		(13) — 5 K	(25) — 1 M
(B)	**Linear C-P ±20 %**	**(10) — 1 K**	**(18) — 50 K**
(E)	Linear C-P ±10 %	(12) — 2.5 K	**(20) — 100 K**
		(13) — 5 K	(22) — 250 K
		(15) — 10 K	(23) — 500 K
		(16) — 20 K	(25) — 1 M
		(17) — 25 K	
(C)	CW Audio Cermet ±10 %	(10) — 1 K	(18) — 50 K
		(12) — 2.5 K	(20) — 100 K
(F)	CCW Audio Cermet ±10 %	(13) — 5 K	(23) — 500 K
		(15) — 10 K	(25) — 1 M
		(17) — 25 K	
(D)	**CW Audio C-P ±20 %**	**(10) — 1 K**	**(18) — 50 K**
(S)	CW Audio C-P ±10 %	(12) — 2.5 K	**(20) — 100 K**
		(13) — 5 K	(22) — 250 K
		(15) — 10 K	(23) — 500 K
		(17) — 25 K	(25) — 1 M
(G)	CCW Audio C-P ±20 %	(10) — 1 K	(18) — 50 K
		(12) — 2.5 K	(20) — 100 K
(T)	CCW Audio C-P ±10 %	(13) — 5 K	(22) — 250 K
		(15) — 10 K	(23) — 500 K
		(17) — 25 K	(25) — 1 M
(Y)	CW Dual Audio Taper C-P ±20 %	(10) — 1 K	(18) — 50 K
		(12) — 2.5 K	(20) — 100 K
		(13) — 5 K	(22) — 250 K
		(15) — 10 K	(23) — 500 K
		(17) — 25 K	(25) — 1 M

SHAFT TYPE		AVAILABLE ONLY IN BUSHINGS	AVAILABLE ONLY IN LENGTHS
Code	Description	Code	Description
B	**Single Slotted 1/4 ”D**	**A**	**24,28**
C	Single Flatted 1/4 ”D	A	20,24,28,32
E	**Single Slotted 1/8 ”D**	**C**	12,16,20,**24,28**
R	**Single Slotted 6 mmD**	**R**	16,22,**25**
T	**Single Slotted 4 mmD**	**U**	16,22,**25**
U	**Single Slotted 3 mmD**	**S**	**16**,22,25

SHAFT LENGTH (FMS)		AVAILABLE ONLY IN BUSHING
Code	Description	Code
12	3/8 ”	C
16	1/2 ”	A, C
20	5/8 ”	A, C
24	**3/4 ”**	**A, C**
28	**7/8 ”**	**A, C**
32	1 ”	A, C
Metric		
16	**16 mm**	**R, S, U**
22	22 mm	R, S, U
25	**25 mm**	**R, S, U**

Boldface features are Bourns standard options. All others are available with higher minimum order quantities.

REV. 10/20

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