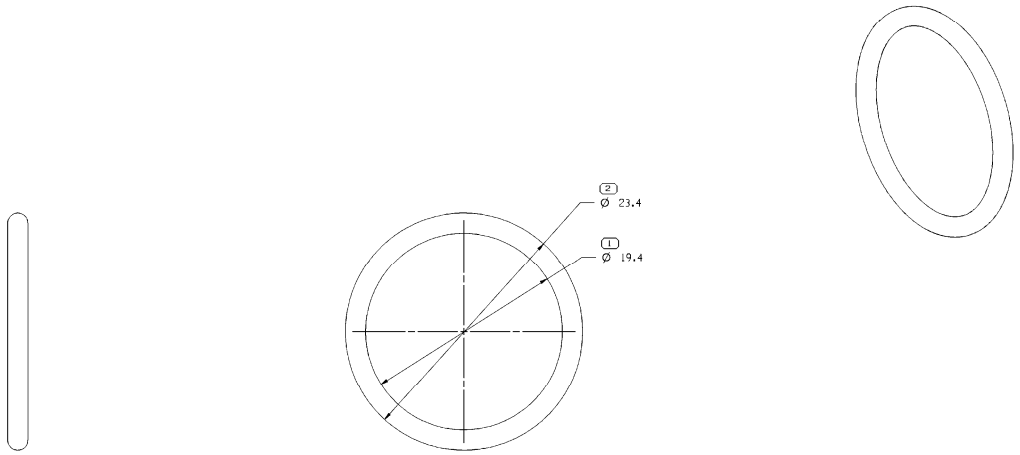
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (◯) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	2
	LAST NO. USED	2

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
07DE12	R	01	-	-		RELEASED THE DRAWING		RC	RC	DMP
2DE15	R	02	-	-		MATERIAL WAS M226100B		LTZ	SBH	HJJ
10AU16	R	02	AA	-		NOTE 2: MAX ACCEPTABLE WAS 0.05MM	433910	FX	SBH	HJJ



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. 0.1mm MAX ACCEPTABLE PARTING LINE PROJECTION ON ID AND OD

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE:

VOLUME (CM³): 0.211

DISTR CODE:

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE FOLLOWING DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE BASED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

(2) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

REFERENCE

DIMENSIONAL RANGE (MM)											
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	CHART FI
TO	20	30	70	100	150	200	250	300	400	
TOLERANCE UNLESS OTHERWISE SPECIFIED										
±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
ANGULAR TOLERANCE ±2°										

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

	DATE
DR	
APVD1 RAYMOND CAO	07DE12
APVD2 RAYMOND CAO	07DE12
APVD3 DAMING PENG	07DE12
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (9949900)

MATERIAL: MJ471008 ELAS VMQ SELF-LUB LIQUID BLU

DRAWING NAME: SEAL O-RING

DRAWING NUMBER: 13888025

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	5:1	1 OF 1	1 OF 1	R	02	AA

User: (none)
Path: C:\Users\...\13888025-A02-1.dwg
Date: 10-Apr-15 Fri 11:25