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NUMBER 42575

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	N-1	REDRAWN AND REVISED 1678	3-25-8	M.S. D.H.
3A	P	LOC SWAS AB, DIST 12 WAS 39 ECN 9347	11-7-72	JP
3B	R	ADDED 1-42575-0 ECN 7986	2-25-75	CFB
	S	BRIGHT TIN-LEAD WAS TIN EA 1818	6-18-81	DS
	T	SLEEVE COLOR WAS WHITE ECN-S2545	11-15-83	DS
	U	OBSOLETED -5 & -9 ECN S2954	2-19-85	JM
	V	OBSOLETED -7 & 1-0 ECN S3379	11-22-86	RB
	W	REV PER DF-025 TS	4/16/88	AMP
	Y	REV PER OH14-0139-05	1-26-06	PY RV

SLEEVE - MATL: NYLON

SLEEVE - COLOR SEE TABLE

±.008
.061 TAPER PER INCH ON DIA.

±.010
.095 DIA.

±.0015
.0560 DIA.

.025

±.010
.240

±.030
.715

.103 - .110 DIA. TO A MIN. DEPTH OF .090.

.167 DIA. (REF.)

TAPER PIN MATL. BRASS.

ASSEMBLY BEFORE CRIMPING

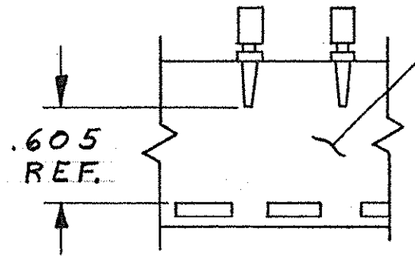
.053 MIN. DIA.

IDENTIFICATION MARK 2 DOTS

.600 MAX. INSTALLED EXTENSION

CRIMPED VERSION

1. INS. RANGE: .060 - .100 DIA.
WIRE RANGE: 20-18



TAPE MOUNTED ASSY. NOS. 42575-6 THRU 1-42575-0.

	PART NO.	FINISH	SLEEVE-COLOR
	5-42575-1	.0001 MATTE TIN	NATURAL
OBS	1-42575-0	.0001 GOLD OVER .0001 NICKEL	
OBS	42575-9	.0002 GOLD OVER .000050 NICKEL	
	42575-8	.000030 GOLD OVER .000050 NICKEL	
OBS	42575-7	SILVER - .0002 THK.	
	42575-6	BRIGHT TIN-LEAD .0002 THK	
OBS	42575-5	.0002 GOLD OVER .000050 NICKEL	
	42575-4	.0001 GOLD OVER .0001 NICKEL	
	42575-3	.000030 GOLD OVER .000050 NICKEL	
OBS	42575-2	SILVER - .0002 THK.	
	42575-1	BRIGHT TIN-LEAD .0002 THK	

UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ±

MATERIAL: SEE CALLOUT

HEAT TREAT

FINISH: SEE TABLE

CONTRACT NO.

DR: M. Smith 3-22-68

CHK: S.S. Heide 5/16/68

APPD: Haasett 5/16/68

DSGN APPD: W Feese 5-16-68

OTHER APPD

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME: PIN, TAPER, "53" SERIES P.I.D.G.

SIZE	CODE IDENT NO.	NUMBER
B	00779	42575

SCALE 8-1 | WT CALC ACTUAL | SHEET —

AMP INFO

5300	LOC	PRINT DIST
	DF	

CUSTOMER DRAWING